(+) 18816996168 Ponciplastics.com

## **Technical Data Sheet**

## CirculenRecover PP300S Ivory

Polypropylene, Impact Copolymer



## **Product Description**

*Circulen*Recover PP300S Ivory is a circular polypropylene copolymer supplied in pellet form for injection moulding applications. The grade combines stiffness, impact and flow. The grade is available in ivory color sorted from municipal plastic waste.

## Sustainability

According with the requirements of Standard ISO 14021:2016, *Circulen*Recover PP300S Ivory contains at least 98 % of recycled material that is fully based on Post-Consumer Waste (PCW) from pre-sorted municipal plastic waste. Filtration level is 150  $\mu$ m. Volatiles according to ASTM D6980 @ 120 °C are < 0.1%.

This product is not intended for highly regulated applications including food contact, potable water contact, medical and pharmaceutical applications.

ApplicationContainers; Crates; Furniture; PailsMarketConsumer Products; Rigid Packaging

Processing Method Injection Molding

Attribute General Purpose; Good Processability; Impact Copolymer; Medium Flow; Medium

Impact Resistance

|  | Nominal |          |               |
|--|---------|----------|---------------|
| Typical Properties   | Value   | Units    | Test Method   |
| Physical   |         |          |               |
| Melt Flow Rate, (230 °C/2.16 kg)                                     | 35      | g/10 min | ISO 1133-1    |
| Density  | 0.915   | g/cm³    | ISO 1183-1    |
| Bulk Density   | 0.560   | g/cm³    | ISO 60        |
| Mechanical   |         |          |               |
| Tensile Modulus, (23 °C)   | 1250    | MPa      | ISO 527-1, -2 |
| Tensile Strength, (23 °C)  | 26      | MPa      | ISO 527-1, -2 |
| Tensile Strain at Break, (23 °C)                                     | 25      | %        | ISO 527-1, -2 |
| Impact   |         |          |               |
| Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A) | 4.5     | kJ/m²    | ISO 179-1/1eA |
| Additional Information   |         |          |               |
| Ash  | <2      | wt %     | ISO 3451-1    |

600 °C